Two Years Evaluation

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Contents

- Introduction of company
- Vision , Mission and core values
- Overview of department
- Major Activities of QPAD
- Job Description
- Kaizen Activity
- My KPI,s
- SWOT Analysis
- Recommendations

Beacon Impex

- Beacon Impex Private Limited, incorporated in 2005, is a leading Underwear and Bodywear company of Pakistan.

Beacon operations comprise a state-of-the-art infrastructure in the fields of:

- Spinning
- Knitting
- Processing
- Cutting
- Elastic
- Garment Manufacturing

Vision, Mission and Core Values

- To be the partner of choice.

Company core values are IDEAS

- Integrity
- Dedication
- Ethics
- Accountability
- Social responsibility

- To Provide Guaranteed Quality to Customer.
- To Strive Lean, Digitalized, Sustainable, Efficient & Profitable Manufacturing.
- To Attain Continuous Sales Growth with Profitability.
- To resource & develop motivated, talented, passionate Human Resources.

Overview of Department

The word **QPAD** which is converted from **QC** to **QPAD** stands **for “Quality and Process Assurance Department” .**
As QC we were responsible only for the quality of product within stitching lines but as QPAD we are also responsible for before and after stitching processes.

Major Activities of QPAD

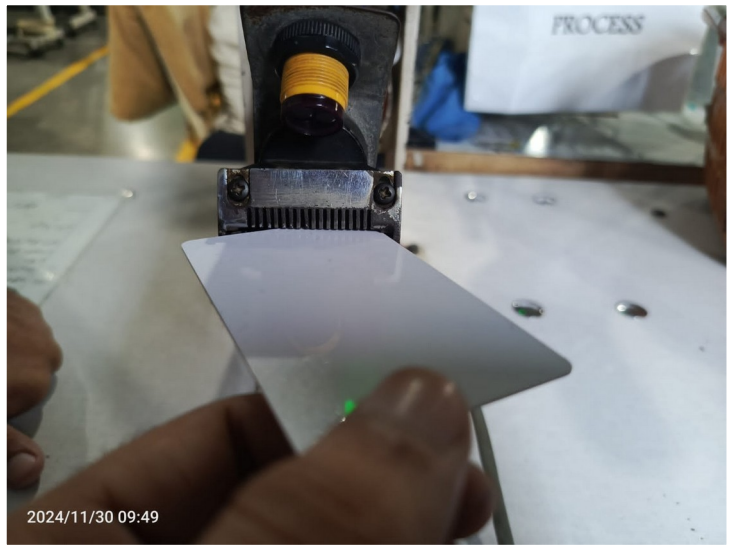
- Trial Run
- Cutting Go Head
- PPM & RAM
- Cut Part Audit
- Inline Inspection
- Accessories Approval
- Technical audits
- GMP,QMS and Process audits

Job Description

- To Start new PO.
- PP Meetings
- Accessory cards approval
- Implementation of QPAD Sops
- GMP and Process audits
- To improve quality by doing random Quality audits
- Manage and monitoring performance of Line leaders and line checkers
- Technical audit documentation
- Dealing with different departments like marketing, Q.A., Production, Cutting, Elastic for any kind of problem solving
- Training of Inline Inspectors

Kaizen Project on broken stitch

- Realizing that our top fault in QA internal audits is Broken stitch we started a project with PIT team for controlling Broken Stitch
- In which we guide Inline Inspectors, Final inspectors, Clipping operators and Inseam F/L operators.



Guiding inline inspectors about calibration

- Training of Inseam and notches

Before

Training

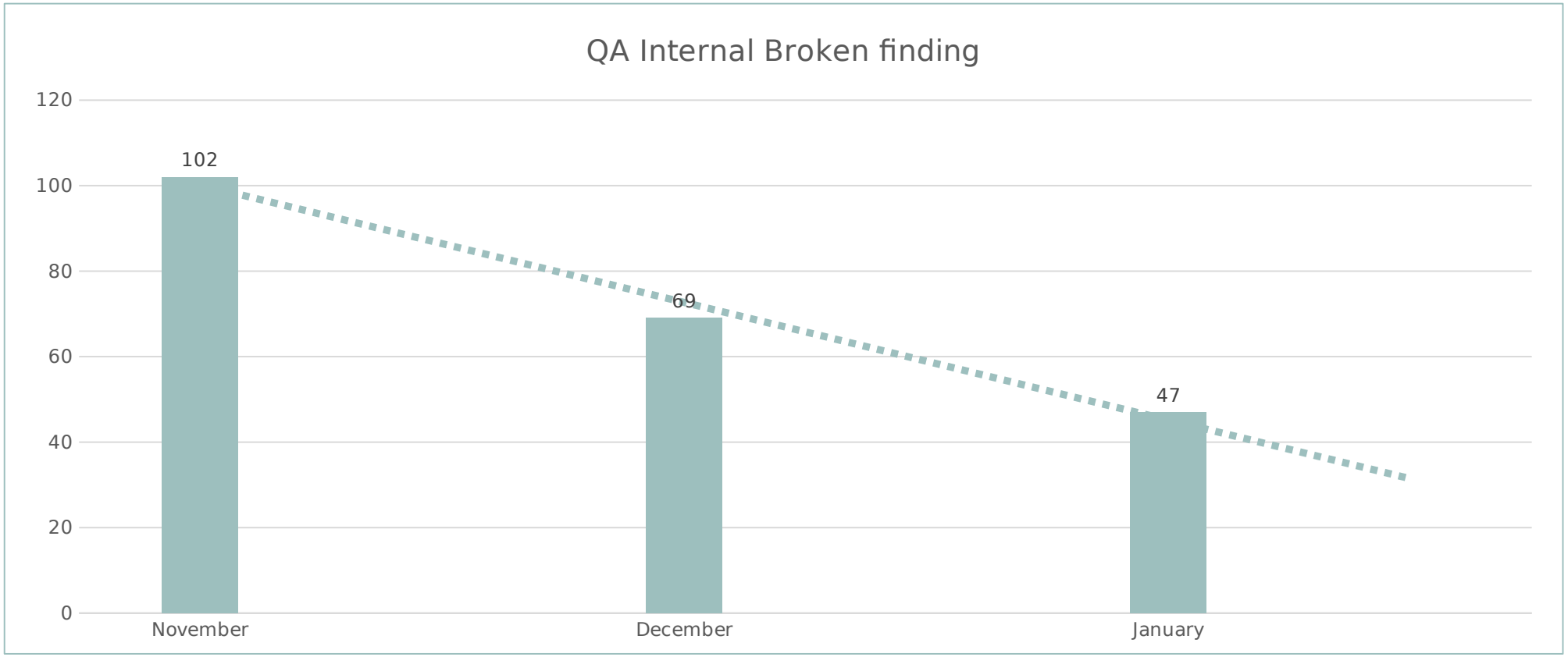
After

Kaizen Project

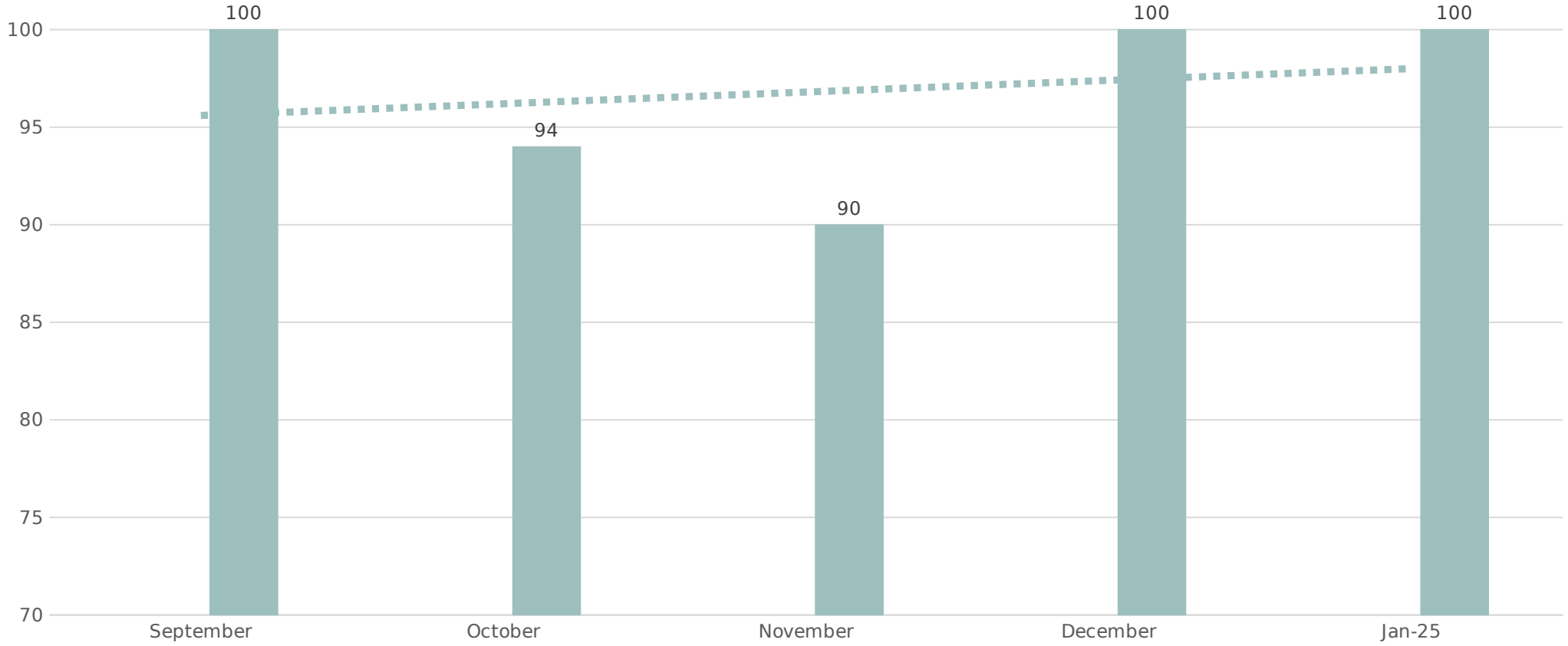
Training of clipping, inline and final inspectors

Kaizen Project

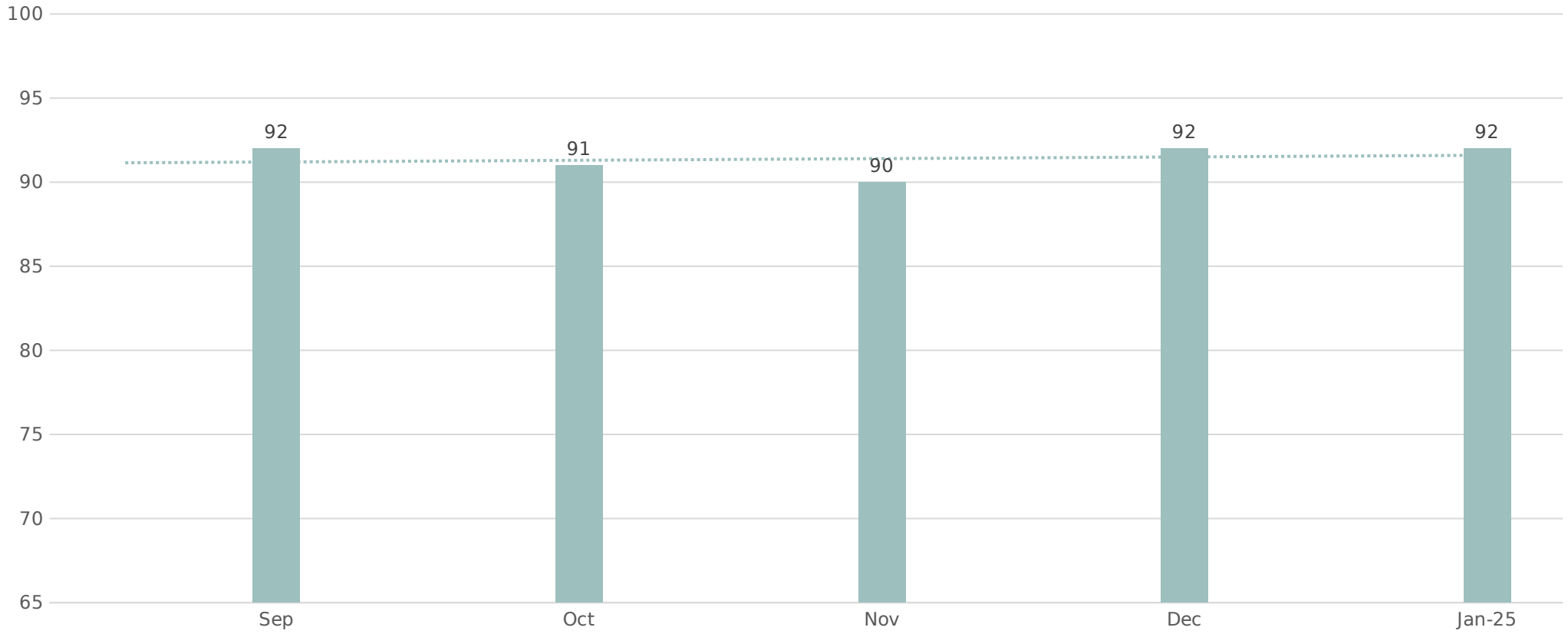
- Results



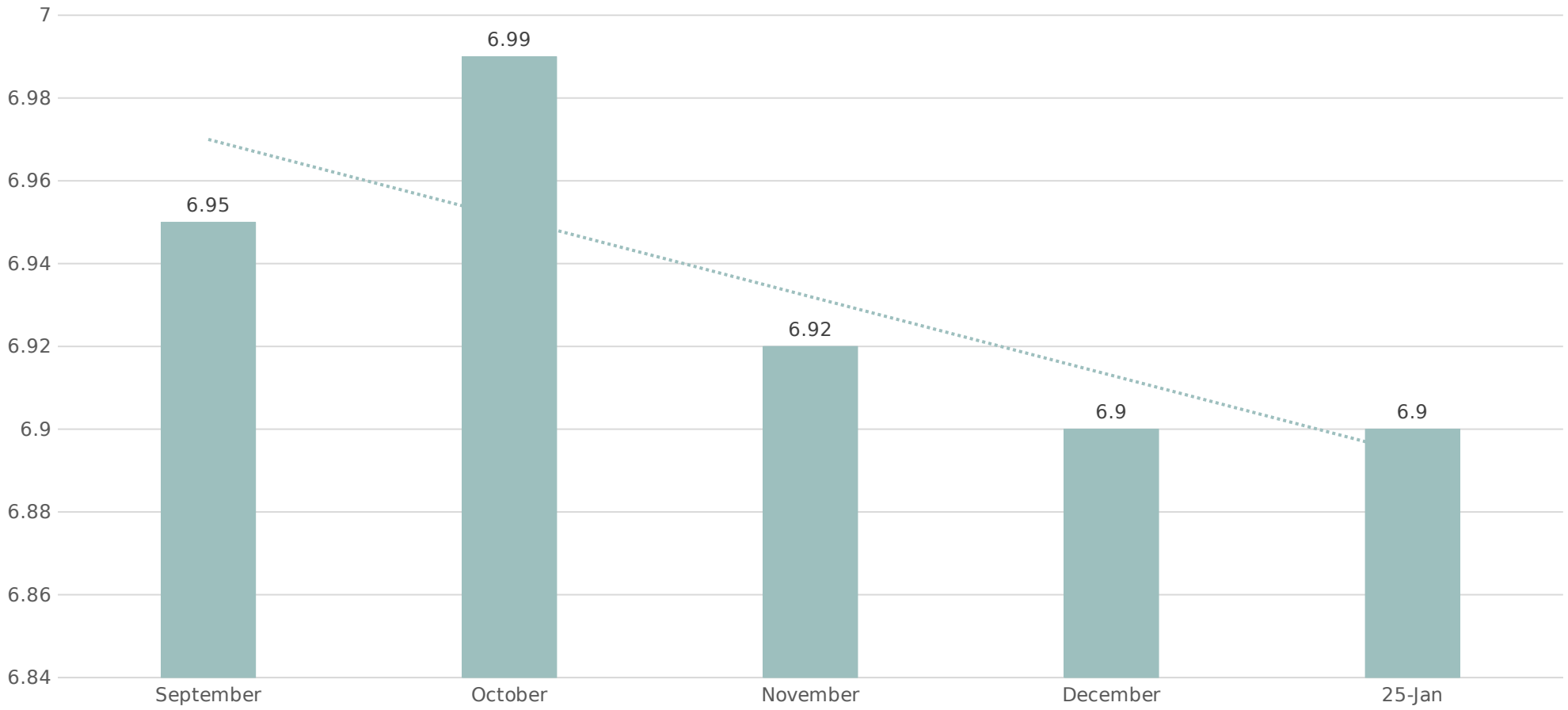
MY KPIs
QPAD GMP Summary



Process Audits



Inline OQL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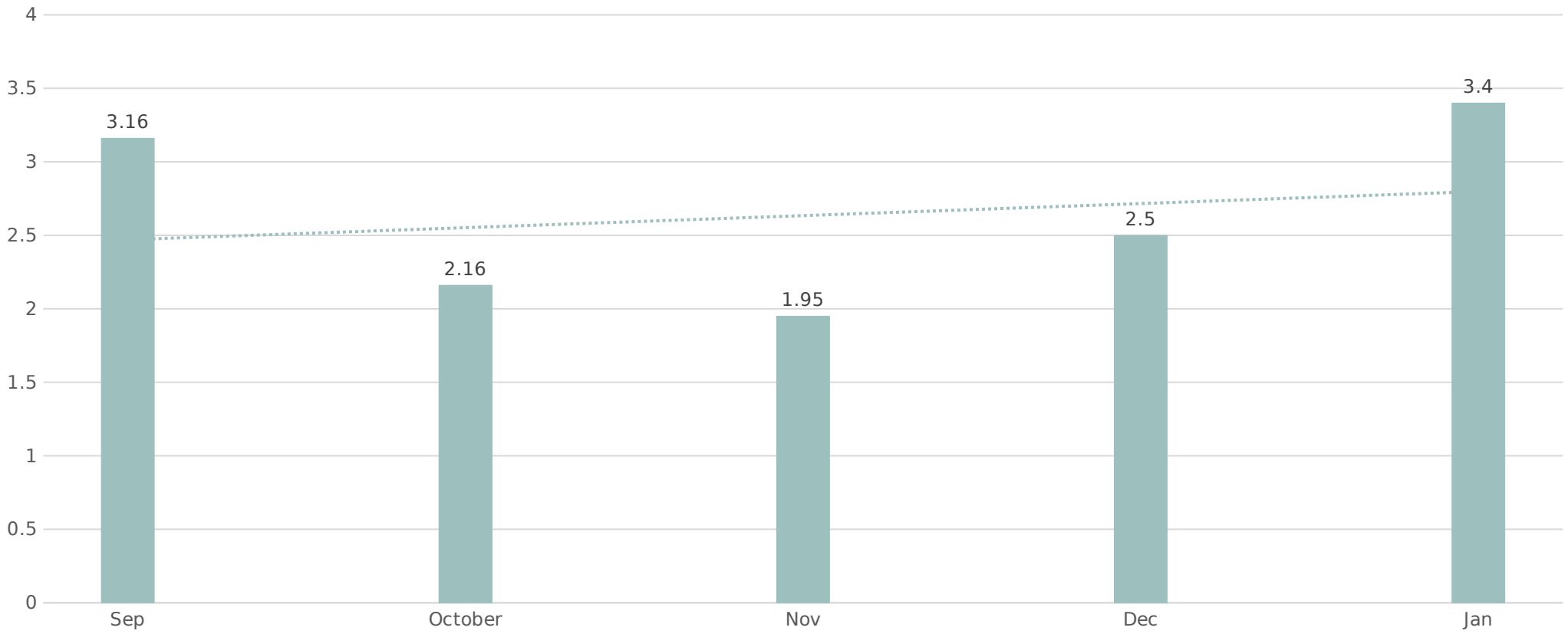
December
25-Jan

Finishing DR



SWOT Analysis Company

Personal

STRENGTHS	Weakness
• Have strong determination. • Good team player	• Striving for perfection • Empathetic
Opportunities	**Threats**
• QPAD job is a great opportunity for me to learn managerial skills.	• Gives so much focus on trivial matters.

Recommendations

- Proper trainings of advanced tools and techniques like lean ,six sigma and kaizen should be arranged for management.
- There should be extra-curricular activities in organization.

BEACON IMPEX

Thank You!